Addendum No. 2
Regional Carrizo Project - Schertz Parkway Pump Station
SAWS Job No. 10-8617
SAWS Solicitation No. B-11-061-RA

#### ADDENDUM NO. 2

March 19, 2012

This addendum, applicable to work designated above, is an amendment to the proposal and specification documents and as such shall be a part of and included in the Contract. Acknowledge receipt of this addendum by entering the addendum number and issue date in the spaces provided on all submitted copies of the proposal.

## 1.0 Addendum Purpose

A. The purpose of this addendum is to issue revisions to the plans and specifications for the Regional Carrizo Project - Schertz Parkway Pump Station (SAWS Job No. 10-8617; SAWS Solicitation No. B-11-061-RA).

## 2.0 Modifications to the Specifications

- A. Bid Proposal
  - 1. Replace entire bid proposal with the enclosed version.
- B. Supplemental Conditions
  - 1. Liquidated Damages.
    - a) Modify section 8.6.3 to read "Substantial Completion 40 days or more past the contract performance period". Reference to and amount of liquidated damages remains unchanged.
    - b) Modify section 8.6.4 to read "Substantial Completion 100 days or more past the contract performance period". Reference to and amount of liquidated damages remains unchanged.
- C. SECTION 01651: Facility Startup.
  - 1. Modify Section 3.04.B to read "...the facility or designated portion has operated in the manner intended for <u>up to</u> thirty (30) continuous days..."

- D. SECTION 11312: Horizontal Split-Case Centrifugal Pumps
  - 1. Page 2, Paragraph 1.04 A.: insert the following sentence directly after item "3. ITT-Goulds":

"The listing of acceptable manufactures does not relieve any manufacturers from conforming in every detail with the requirements on the Drawings and this Specification."

2. Page 8, Paragraph 1.09 A. 3. c.: revise the "Minimum Wire-to-Water Efficiency (%)" from "79" to the following:

"78"

3. Page 13, Paragraph 2.04 A. in reference to the shaft material: remove the words, "416 Stainless Steel" and replace with the following:

"410 Stainless Steel"

E. SECTION 11400. Replace section in its entirety with the enclosed revised version.

#### 3.0 Modifications to the Plans

- A. SHEET S-154: Pump Station, Demolition Plan and Sections, NACO
  - 1. Copy "Special Notes" numbers 1, 2 and 3 word for word from Sheet S-152 and insert as "Special Notes" numbers 1, 2, and 3 on demolition Sheet S-154.
- B. Sheet C-210 (11 of 130)
  - 1. Note 6, revise design pressures for welded steel pipe as indicated in the revised Sheet C-210 included in this Addendum No. 2. Changes are indicated with revision clouds.
- C. Sheet M-112 (29 of 130)
  - 2. Revise concrete footing as indicated in the revised Sheet M-112 included in this Addendum No. 2. Changes are indicated with revision clouds.
- D. Sheet C-252 (95 of 130)
  - 3. Revise location of Surge Tank #2 as indicated in the revised Sheet C-252 included in this Addendum No. 2. Changes are indicated with revision clouds.
- E. Sheet C-352 (98 of 130)
  - 4. Revise location of yard piping for new location of Surge Tank #2 as indicated in the revised Sheet C-352 included in this Addendum No. 2. Changes are indicated with revision clouds.
- F. Sheet M-151 (100 of 130)

- Revise concrete footing and orientation of concrete pad for new location of Surge Tank #2 as indicated in the revised Sheet M-151 included in this Addendum No. 2. Changes are indicated with revision clouds.
- G. Sheet E-150 (115 of 130)
  - 6. Replace Sheet E-150 with new Sheet E-150 included in this Addendum No. 2. Changes are indicated with revision clouds.
- H. Sheet E-151 (116 of 130)
  - 7. Replace Sheet E-151 with new Sheet E-151 included in this Addendum No. 2. Changes are indicated with revision clouds.
- I. Sheet E-152 (117 of 130)
  - 8. Replace Sheet E-152 with new Sheet E-152 included in this Addendum No. 2. Changes are indicated with revision clouds.
- J. Sheet E-155 (120 of 130)
  - 9. Replace Sheet E-155 with new Sheet E-155 included in this Addendum No. 2. Changes are indicated with revision clouds.
- K. Sheet E-163 (124 of 130)
  - 10. Replace Sheet E-163 with new Sheet E-163 included in this Addendum No. 2. Changes are indicated with revision clouds.

### 4.0 Attachments

- A. The following attachments are included as a part of Addendum No. 2.
  - 1. Bid proposal
  - 2. Section 11400 Surge Control System
  - 3. Sheet C-210
  - 4. Sheet M-112
  - 5. Sheet C-252
  - 6. Sheet C-352
  - 7. Sheet M-151
  - 8. Sheet E-150
  - 9. Sheet E-151
  - 10. Sheet E-152
  - 11. Sheet E-155
  - 12. Sheet E-163

## ACKNOWLEDGEMENT BY BIDDER

Each respondent is requested to acknowledge receipt of this Addendum No. 2 by his/her signature affixed hereto and to file same and attach with his/her proposal.

The undersigned acknowledges receipt of this Addendum No. 2 and the proposal submitted herewith is in accordance with the information and stipulations set forth.

Date Signature

Tetra Tech, Inc.

Texas Registered Engineering Firm F-3924
700 N. Saint Mary's Street, Ste. 300
San Antonio, TX 78205



Regional Carrizo Project: Schertz Parkway Pump Station SAWS Job No. 10-8617 SAWS Solicitation No. B-11-061-RA

### BID PROPOSAL

PROPOSAL OF	, a corporation
a partnership consisting of	
an individual doing business as	

## TO THE SAN ANTONIO WATER SYSTEM:

Pursuant to Instructions and Invitations to Bidders, the undersigned proposes to furnish all labor and materials as specified and perform the work required for construction of a new: 2.0 MG prestressed concrete ground storage tank for potable water and booster pump station at the Schertz Parkway Pump Station site and improvements to the Naco Pump Station, San Antonio Water System Job Number 10-8617, in accordance with the Plans and Specifications for the following prices to wit:

# **LUMP SUM PRICES FOR:**

ITEM NO.	ITEM DESCRIPTION ( PRICE TO BE WRITTEN IN WORDS)	UNIT	QTY.	UNIT PRICE IN FIGURES	TOTAL IN FIGURES
	Regional Carrizo Project Schertz Parkway Pump Station (Schertz Site) - Furnish all materials, labor, equipment and superintendence for construction of a new 2.0 million gallon prestressed concrete ground storage tank, surge tank assembly, pumps, motors, valves, electrical, SCADA controls, drainage and water supply pipelines, site improvements, and all appurtenances for a complete in-place facility in accordance with the contract plans and specifications.		1		40
	Dollars				
	and Cents per lump sum	L.S.	1	\$XXXX.XX	\$

Regional Carrizo Project: Schertz Parkway Pump Station SAWS Job No. 10-8617 SAWS Solicitation No. B-11-061-RA

2.	Regional Carrizo Project Schertz Parkway Pump Station (Naco Site) - Furnish all materials, labor, equipment and superintendence for construction and modifications to the existing pump station which involves the replacement of a high service pump assembly and motor including electrical and controls; construction of a surge tank assembly; chlorine and fluoride system upgrades; and water supply pipelines; site improvements; and all appurtenances for a complete in-place facility in accordance with the contract documents.				
	and Cents per lump sum	L.S.	1	\$XXXX.XX	\$
3.	Permit Allowance – Contractor shall include a \$10,000.00 allowance for City plan review, Building Permit Fees, and ADA plan review/inspection fees in the proposal and he/she will be reimbursed for actual charges incurred.  Ten Thousand Dollars				
	and Zero Cents Allowance	Allov	vance	\$XXXX.XX	\$ <u>10,000.00</u>
A.	SUBTOTAL BASE BID AMOUNT (Items 1	-3)			
	and Cents				\$
4.	Mobilization and Demobilization – This item shall include project move-in and move-out of personnel and equipment, for all work including furnishing all labor, materials, tool, equipment and incidentals required to mobilize, demobilize, bond and insure the Work for the Regional Carrizo Project Schertz Parkway Pump Station, in accordance with the contract documents, complete in place.				
	Percent				
	Maximum of 5% of Line Item A, Subtotal Base Bid (Items 1–3) amount.	L.S.	1	\$XXXX.XX	\$

Regional Carrizo Project: Schertz Parkway Pump Station SAWS Job No. 10-8617 SAWS Solicitation No. B-11-061-RA

B.	TOTAL BID AMOUNT (Items 1 – 4	)	
		Dollars	
	and	_ Cents	\$
Item 'A 3)' is of event of 4, Mol writter Demol	A. Subtotal Base Bid Amount (Items efined as all bid items EXCLUDIN of a discrepancy between the write bilization and Demobilization, the percentage exceeds the allowable.	m bid shall be limited to a maximum 5 (1 - 3). Line Item 'A. Subtotal Base G 'Item 4, Mobilization and Demobiliten percentage and dollar amount sloid item's written percentage will ge maximum stated for Mobilization at to cap the amount at the percentage ordingly.	Bid (Items 1 – zation'. In the nown for Item overn. If the and
BIDDER	S SIGNATURE & TITLE	FIRM'S NAME (TYPE OR PRINT)	
FIRM'S	ADDRESS	FIRM'S PHONE NO. /FAX NO.	
FIRM'S	EMAIL ADDRESS		
The Co	ntractor herein acknowledges receip	ot of the following:	
Adden	lum Nos		
Addelle	MIII 1103		
OWNE	OWNER RESERVES THE RIGHT TO ACCEPT THE OVERALL MOST RESPONSIBLE BID.		

price and to complete the project within 440 calendar days after the start date, as set forth in the Authorization to Proceed. The Bidder understands and accepts the provisions of the Contract Documents relating to liquidated damages of the Project if not completed on time.

The bidder offers to construct the Project in accordance with the Contract Documents for the contract

Complete the additional requirements of the Proposal which are included on the following pages.

# **PROPOSAL CERTIFICATION**

Order of the San Antonio Water Sys (\$), which amount repre	tified or Cashier's Check on a State or National Bank payable to the tem for dollars esents five percent (5%) of the total bid price. Said bond or check is to cepted and the bidder fails to execute and file a contract within10
calendar days after the award of the Contract, in water System, and shall be considered as payment	which case the check shall become the property of said San Antonio to for damages due to delay and other inconveniences suffered by said the bidder to execute the contract. The San Antonio Water System
acceptance and award of the contract to the under Antonio Water System Contract Documents and contract within 10 calendar days after the award provisions of the contract, to insure and guarantee	proposal within 60 calendar days after the bid opening. Upon ersigned by the Owner, the undersigned shall execute standard San make Performance and Payment Bonds for the full amount of the d of the Contract to secure proper compliance with the terms and the work until final completion and acceptance, and the guarantee Il lawful claims for labor performed and materials furnished in the
It is anticipated that the Owner will provide writt Contract.	ten Authorization to Proceed within 30 days after the award of the
The Contractor hereby agrees to commence work u SAWS of the written Authorization to Proceed. Un receipt of SAWS issued, written Authorization to	inder this Contract within seven (7) calendar days after issuance by the inder no circumstances shall the work commence prior to Contractor's Proceed.
The undersigned certifies that the bid prices contain correct and final.	ned in the proposal have been carefully checked and are submitted as
In completing the work contained in this proposal discriminate on the grounds of race, color, religion, in the implementation of these policies and practic	the undersigned certifies that bidder's practices and policies do not sex or national origin and that the bidder will affirmatively cooperate ees.
Signed:	
	Company Representative
	Company Name
	Address
Please return bidder's check to:	Company Name
	Address

Modified by Addendum no. 2 BP-4

## SCHEDULE OF MANUFACTURERS AND SUPPLIERS.

The Contract Documents are based upon the equipment or products available from the manufactures/suppliers denoted as "a", "b", etc. below. Bidder shall indicate which manufacturer/supplier he based his bid upon and which he intends to use for each item of equipment listed below by circling one of the listed suppliers/manufacturers. If the Bidder fails to clearly indicate which manufacturer/supplier he intends to use, he must use the supplier listed as "a".

Specification Number	Equipment	Manufacturer or Supplier	
		a. Flowserve	
11312	Horizontal Split-Case Centrifugal Pumps – SPPS	b. Goulds	
		c. Patterson	
		a. Flowserve	
11312	Horizontal Split-Case Centrifugal Pumps – Naco Pump Station	b. Goulds	
		c. Patterson	
11400	Surge Control System	a. PULSCO, Inc.	
11400	Surge Control System	b. Hydro-Air Systems, Inc.	
13414	Prestressed Concrete Tank	a. Natgun	
13414	Trestressed Colletete Talik	b. Preload	
		a. Square D	
16340	Medium Voltage Switchgear	b. Siemens	
10340	Medidiii Voltage Switchgear	c. Cutler-Hammer	
		d. GE	
		a. U.S. Electrical Motors	
16406	700 HD	b. TECO – Westinghouse	
10100		c. Siemens	
		d. Toshiba	

## **END OF SECTION**

#### **SECTION 11400**

#### SURGE CONTROL SYSTEM

## PART 1 GENERAL

### 1.01 DESCRIPTION

A. The work under this Section includes the furnishing and installation of two surge control systems for a potable water transmission system: one is at the Schertz Parkway Pump Station (SPPS), and the other is at the Naco Pump Station. Both systems include hydropneumatic surge tanks, air compressors, air piping, valves, mounting for tank level controls, pressure gauges, magnetic level gauges, and all appurtenances, fully tested, as indicated on the Drawings, as herein specified.

### 1.02 DESIGN STANDARDS

- A. The following standards and codes (latest edition) shall be used in the manufacture of the surge tank system;:
  - 1. ASME Code for Unfired Pressure Vessels
  - 2. ICSI, General Standards for Industrial Control and Systems
  - 3. National Electric Manufacturers Association (NEMA)
  - 4. National Fire Protection Association (NFPA)
  - 5. Occupational and Safety Health Act (OSHA)
- B. Construction of all components covered by the Section shall be done in workmanlike manner, with due regard given in design for the safety of operation and durability of parts.

## 1.03 SYSTEM DESCRIPTION

- A. Design Requirements:
  - 1. Descriptive data for surge control system, Surge Control System Data Sheet and the Contract Drawings.
  - 2. System conditions are depicted in Section 3.06.
  - 3. Arrange surge control system so operational errors are minimized and failures in automatic operation are detected before damage can result.

## 1.04 SUBMITTALS

- A. Shop Drawings:
  - 1. Submit shop drawings in accordance with the General Conditions, Section 01300 and the following:
    - a. Submit layout drawings showing dimensions of equipment, accessories, supports, connections, and piping and outlets. Show equipment weights and anchor bolt designs. Show weight of surge tanks, both empty and filled with water.

SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

- b. Provide dimensional drawings and layouts for magnetic level gauge and connected piping, safety pressure relief valve, air receiver, and drain valve.
- c. Submit manufacturer's catalog data on gauges, valves, water level and pressure control system components, and linings and coatings.
- d. Submit electrical schematic and wiring diagrams showing wiring, controls, interlocks, and terminals. Label each terminal showing which control or electrical power wire connects to which terminal. Submit manufacturer's catalog data for electrical equipment and enclosures.
- e. Submit certification that pressure vessels meet the ASME Boiler and Pressure Vessel Code requirements.
- f. Submit certification that all wetted components have NSF Standard 61 potable water usage approval.
- g. Submit a letter with a minimum one year WARRANTY from initial operation.

### B. Information Submittals:

- 1. Letter documenting a minimum of five years' experience, designing, supplying, and startup of Hydropneumatic Surge Control Systems
- 2. Tank manufacturer's written instructions for installation.
- 3. Manufacturer's Certificate of Proper Installation.
- 4. Statements of Qualification:
  - a. Tank supplier.
  - b. Tank welders.
- 5. Test Reports:
  - a. Date and time of testing.
  - b. Description of method of testing, including pumping combinations and pressure records.
  - c. Description of observed leaks and method and date of repair.
  - d. Description of catastrophic failures.

## 1.05 QUALIFICATIONS

- A. Tank Supplier: Demonstrate technical competence in design of surge control systems and show a minimum of 5 years' successful operating experience on a comparable installation.
- B. Tank Welders: ASME certified.

### PART 2 PRODUCTS

# 2.01 SURGE TANK AND CONTROL SYSTEM SUPPLIER

A. The surge tank and control system specified herein shall be furnished by a single supplier, who shall maintain overall responsibility for fabrication, assembly of component equipment and systems into the package system, and installation. The supplier shall supervise installation of mechanical equipment, electrical wiring and conduit, and instrumentation and control system components. The supplier shall also be responsible for site services including interconnection, testing, startup, and certification of the installation.

SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

- B. Equipment of similar characteristics included in this specification shall be the end products of one manufacturer in order to achieve standardization of appearance, operation, maintenance, spare parts, and manufacturer's services.
- C. System Supplier:
  - 1. PULSCO, Inc., Irvine, CA
  - 2. Hydro-Air Systems, Inc.

#### 2.02 HYDROPNEUMATIC SURGE TANKS

- A. Design Basis/Criteria:
  - Shell Thickness: Computed according to ASME Pressure Vessel Code, Division 1, Section VIII, UG-27
  - 2. Minimum Weld Efficiency: E = 0.85.
  - 3. Design Pressure: Rated for 200 psi.
- B. Both tanks shall at least have the following connections:
  - 1. One 24-inch manway.
  - Two 1-inch threaded connections for level probe well (Jogler Magnetic Level Gauge).
  - 3. One 1-inch air pipe connections.
  - 4. One 1-inch air connections (for initial charging and safety air release valve at tank top).
  - 5. One 1-inch air connections (for supplementary safety air release valve at 1/3 distance from tank bottom).
  - 6. One 24-inch inlet/outlet for piping connection.
  - 7. One 2-inch flanged drain.
  - 8. One Pressure Gauge with an isolation ball valve to be mounted on the stainless steel cross located at the top of each hydropneumatic surge tank.
- C. Valves. Provide valves necessary for operation as required by Owner and manufacturer, including but not limited to the following:
  - 1. Isolation, by-pass and other valves for equipment and appurtenances as shown in section 2.02.F.
  - 2. Drain valves.
  - 3. Air release valve for location 1/3 distance from tank bottom.
- D. The surge tank shall be furnished with support brackets for air piping, electrical conduit, the level control panel, and all accessories.
- E. Flanges shall conform to ANSI/ASME B16.5, Class 150 for both SPPS and Naco Pump Station.
- F. Level Control Systems:
  - 1. The surge tank shall be provided with a level control system to control the water level in the surge tank within the designated range and shall consist of the following:
    - a. Probe well and probe holder.
    - b. RF probe with the associated capacitance control circuits.
    - c. 1-inch check valves.
    - d. 1-inch solenoid valves (NEMA 4X enclosure) for adding/venting air.
    - e. 1-inch air safety relief valve tank mounted.

SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

- f. 1-inch valves for isolation/bypass of solenoid valves and probe well drain.
- g. Level control panel.
- 2. Above the normal operating range, air shall be added through a solenoid valve from the air compressor system. Below the normal operating range, air shall be vented from the surge arrestor through a solenoid valve. High and low alarm signals shall be generated when the water level is out of range.
- 3. Time delays shall be used to prevent adding or venting air during transient and minor fluctuation.
- 4. Level Control Panel:
  - a. The level control panel shall house all relays, time delays, and alarm contacts.
  - b. The level control panel shall be housed in a NEMA 4X, 316 stainless steel enclosure.
  - c. Electrical service shall be 120 volt, 60 Hz, single phase.
  - d. Dry contacts shall be provided for generating a remote general fault alarm, low level alarm and high level alarm, in response to alarms indicated above.
  - e. Level control panel shall be mounted on the surge tank.

## 2.03 COMPRESSED AIR SYSTEM

#### A. General:

- A total of two air compressor systems shall be furnished and installed (duplex system
  for SPPS and simplex for Naco Pump Station). Each compressor capacity shall be 20
  acfm at 200 psig, with maximum pressure capacity of at least 250 psig. For details, please
  refer to section 3.06.A. Surge Control System Data Sheet.
- 2. The air compressors, receiving tank and control panel shall be mounted on a common skid requiring only a 208 volt, 3 phase, and 60 hertz power connection and a hook-up to the air piping.
- The compressed air system shall be suitable for outdoor installation. All components shall be weather resistant.

#### B. Compressors:

- 1. Preferred Manufacturers:
  - a. Ingersoll Rand
  - b. Quincy
  - c. Or Engineer Approved Equal.
- 2. Compressors shall be two-stage, oil-lubricated, air-cooled, motor-driven compressors. Compressors shall be splash-lubricated with low oil level switch and high temperature switch to shut down the compressor.
- 3. Drives shall be V-belt type with means for easy adjustment of belt tension. Compressors shall be complete with centrifugal or magnetic unloader and air intake filter-silencer.
- 4. Furnish valves associated with the high pressure air piping including gate valves, check valves and pressure relief valves, rated to match the maximum pressure conditions shown in Section 3.06. Pressure gauges shall also be a part of this system.
- 5. Provide machine guarding in accordance with OSHA Standard 29 CFR Part 1910, Subpart 0, 1910,211 to 219.
- 6. Provide three discharge air filters for each compressor (General purpose, High Efficiency, and Activated Carbon).

SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

- 7. Compressor unit shall include a totally enclosed crankcase of cast iron, separate detachable deep finned cylinders, matched balanced pistons, separately removable valve housing, low oil switch and a direct reading pressure gauge. The low oil switch shall shut down the compressor if the oil level is too low. The switch shall not reset without adding oil.
- C. Spare Parts and Oil Supply: Furnish the following spare parts for each compressor:
  - 1. One filter element for each filter type.
  - 2. Sufficient oil for the initial filling of the compressor plus an amount sufficient for two complete oil changes.
  - 3. Two sets of V-belts.
- D. Motors: Motors shall be continuous duty and shall meet the requirements of the following:
  - 1. Horsepower: 7.5 HP minimum size.
  - 2. Enclosure: TEFC (Totally Enclosed Fan Cooled).
  - 3. Service Factor: 1.15.
  - 4. Power Supply: 208 volts, 3 phase, 60 Hz.
  - 5. Speed: 1,800 rpm maximum.
  - 6. 120 volt space heater.
  - 7. Provide motor high temperature switch.
- E. A minimum 120 gallon and 80 gallon air reservoirs shall be provided with the compressors for SPSS and Naco surge tanks, respectively. Vessel shall be designed and inspected in accordance with ASME Code for Unfired Pressure Vessels. The receiver shall be equipped with a condensate drain with solenoid controlled by the control panel.

### F. Control Panel:

- 1. Furnish and install a factory control panel for the two air compressors. The panel shall include a control power transformer. Power to the panel shall be 208 volts, 3-phase with a main circuit breaker rated 22,000 AIC. All controls shall operate on a 120 volt, single phase power source.
- 2. The air compressor control panel shall be provided with a power on light, run light, motor thermal overload alarm light and low oil level alarm light. The panel shall contain combination magnetic motor starter and circuit breaker for the air compressor. Lights shall be LED.
- 3. Provide starters for compressors. Starters shall be NEMA rated, circuit breaker combination type, with overcurrent protection in each phase. Interrupting capacity is a minimum of 22,000 AIC amperes symmetrical. Equip each starter with loss of phase/phase unbalance relay for single phase protection.
- 4. All time delays, thermal and oil interlocks, and other devices required to operate the compressors to the manufacturer's requirements shall be provided in this panel.
- 5. The compressor shall automatically shut down on low oil level, high compressor temperature, and upon other critical faults as determined by the manufacturer. The control panel shall include a red indicator light for each shut down condition to indicate the cause of the shutdown.
- 6. Panel enclosure shall be NEMA 4, 316 stainless steel, and shall be mounted on a common skid with the receiver and compressors at the factory.

- 7. Dry contacts shall be provided for generating Compressor Run Indication Status for each compressor for Owner's SCADA System.
- 8. The following SCADA monitoring points need to be supplied by the Tank Supplier:
  - a. Inches of Water in the Tank (4-20mA Analog Output)
  - b. Surge Tank Pressure (4-20mA Analog Output)
  - c. Low Water Level (Via Electrode) (Discrete Output)
  - d. High Water Level (Via Electrode) (Discrete Output)
  - e. Air Compressor #1 Run Indication (Discrete Output)
  - f. Air Compressor #2 Run Indication (Discrete Output)
- 9. The panel shall contain a Hand-Off-Auto selector switch for each compressor, and an alternator for the duplex unit only.
  - a. In Hand mode, for the simplex unit, a compressor shall operate continuously; for the duplex unit, the Lead compressor and the Lag compressor shall alternate after every use and both compressors should be able to run simultaneously if needed (for example, when the lead compressor cannot fill in air quick enough to reach air level within manufacturer's preset time).
  - b. In Auto mode, for the simplex unit, the surge control system shall provide for automatic engagement of the sole compressor. At least two dry contacts shall be provided for compressor control: one for the sole Compressor On, one for Compressor Off; for the duplex unit, the Lag compressor shall be started in the event that the Lead compressor cannot reestablish the air level to the desired set point in the programmed time. At least three dry contacts shall be provided for compressor control: one for Lead Compressor On, one for Lag Compressor On, and one for All Compressors Off. If the Lag Compressor is turned on, a common fault alarm shall be initiated. If the switch for either compressor is in the Auto position and the switch for the other compressor is in the Off position, the compressor whose switch is in the Auto position will start each time the input signal to start the compressor is received at the panel.
- G. Lifting Lugs: Provide suitable attached for equipment assemblies and components weighing over 100 pounds.
- H. Equipment Identification Plates: Provide 16-gauge stainless steel identification plat securely mounted on each separate equipment component in a readily visible location. Plate shall bear 3/8-inch high engraved block type black enamel filled equipment identification number and letters indicated in Section15190.
- I. Anchor Bolts: Type 316 stainless steel, sized by equipment manufacturer, Coat in accordance with Section 09900, Painting and Coating.
- J. Insulate small diameter piping (less than 3 inches) for freeze protection.
- K. Weld anchoring saddles and channels to tank at factory.

#### 2.04 FACTORY CONTROL PANELS

- A. Factory control panels shall be fabricated from the following components:
  - 1. Circuit Breakers: Molded case, thermal magnetic, minimum interrupting capacity as noted. Acceptable manufacturers are GE, Siemens, Square D, and Cutler-Hammer.
  - 2. Starters: NEMA rated, circuit breaker combination type, with overcurrent protection in each phase. Interrupting capacity as noted. Acceptable manufacturers are Allen-Bradley, Furnas, GE, Siemens, and Cutler-Hammer.

SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

- 3. Relays: Relays which interfere with motor controls or external components shall be heavy duty industrial control type, 10 amp 600 volt reversible contacts, equal to Square D Class 8501R
- 4. Selectors and Pushbuttons: 30.5 mm, heavy duty. NEMA 4X rated; contacts rated 10 amps continuous, 6 amps break at 120 VAC, equal to Cutler-Hammer 10250.
- 5. Timers: Eaton TR Series.
- 6. Indicating Lights: 30.5 mm, heavy duty, NEMA 4X rated, 6 volt transformer type with LED lamp, equal to Cutler Hammer 10250.
- 7. Provide lamp or lens colors as follows:

Color	Function	
Red	Motor Run	
Green	Motor Stop	
Amber	Alarm / Fault	
White	Control Power On	

- B. Panel Construction: Route all wiring in Panduit or similar wire ways and separate into categories (i.e. 208 volt power, 120 volt control, etc.). AC or DC power wiring shall not run in any raceway with any type instrument wiring. Protect all wiring across panel hinges. Provide numbered terminal strips for all field wiring terminations.
- C. Surge Protection: All instrument signal wiring, control wiring and AC power wiring shall be protected against lightning spikes and other transient surges at all control panel termination points.

#### 2.05 SURGE CONTROL SYSTEM

The Hydropneumatic Surge Control System supplier shall select the compressor volumetric capacity and discharge pressure. The capacity and discharge pressure selected shall be sufficient for operation. The volumetric capacity control is implemented by the water level in the tank.

- A. The purpose of the level control system is to control the air volume in the surge tank. This is accomplished by maintaining the water level within a designed range depending on the number of pumps in operation and the associated dynamic heads.
- B. When water level is above the normal operating range, air shall be added through a solenoid valve from the air compressor. When water is below the normal operating range, air shall be vented from the surge tank through a separate solenoid valve. High and Low alarm signals shall be generated when the water level is out of range. Time delays shall be used to prevent false alarms and adding or venting air during minor fluctuations that last a short period of time.
- C. The Automatic Level Control System shall be a R.F. Capacitance-type probe with associated control panel. The capacitance probe and pre-amplifier shall be mounted on the probe well. 4-20 mA analog outputs shall be provided for Tank Pressure and Tank Level for Owner's SCADA system,
- D. Unit Control Panel (UCP) shall house all electrical components including level switches, relays, time delays, alarm contacts and lights. Lights shall be LE press-to-test. The panel enclosure shall be NEMA 4X (316 Stainless Steel) ,UL Listed, and operate on 120 volt, 60 Hz, 20 amp electrical service. Panel shall be factory wired and components shall be labeled.
- E. Interconnecting pipe between surge tank and air compressor shall provide for flexible system operation and maintenance.

SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

#### PART 3 EXECUTION

## 3.01 PAINTING AND COATING

- A. Except for touchup, all painting shall be done in the factory. Painting shall be in accordance with and as specified in Section 09900, Painting and Coating. All atmospherically exposed ferrous metal surfaces of the package, including surge tank exterior, air compressors, receiver, motors, baseplate, etc., shall be coated as specified. Coat all related equipment and accessory items to surge tank and air compressor similarity.
- B. All interior ferrous metal surfaces of the surge tank and accessories exposed to water shall be coated with as specified in Section 09900, Painting and Coating.

### 3.02 INSTALLATION

- A. Install tank on tank support pedestals in accordance with manufacturer's written instructions.
- B. Level tank and securely anchor saddles to tank support pedestals. All anchoring fasteners to be Type 316 stainless steel as specified.
- C. Assemble Accessories: Make process, control, and electrical connections in accordance with manufacturer instructions.
- D. Make piping connections such that misalignment stresses are not induced in tank nozzles.

## 3.03 DISINFECTION

The hydropneumatic tanks shall be disinfected before putting them in service for a potable water system. Refer to Section 15075 Disinfection of Piping and Structures.

### 3.04 FIELD QUALITY CONTROL

#### A. Field Static Test:

- 1. Pneumatically test installed surge control tank for 4 hours minimum before dynamic testing. Refer to 3.06 for specific testing pressure.
- Repair leaks detected during testing.

#### B. Functional Test:

- 1. Simulate normal operational cycle to demonstrate system operation. Simulate alarm conditions and control system response to simulated conditions.
- 2. Dynamic Test: Perform in response to flow startup and stoppage.
- 3. Testing with Multiple Pumps: Increase number of pumps one at a time.
- 4. Record pressures for dynamic operation of each pump combination in startup and shutdown of flow.
- 5. Inspect and test components for alignment, operation, and connection, and performance.

#### 3.05 MANUFACTURERS' SERVICES

SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

- A. A manufacturer's representative for the surge tank and control system specified herein shall be present at the jobsite for the minimum number of person-days listed for their services herein under, travel time excluded:
  - 1. I person-day for installation assistance, inspection, and certification of the installation. Provide Certificate of Proper Installation.
  - 2. 1-1/2 person-days for functional and field testing and test certification.
  - 3. 1/2 person-day for prestartup classroom and jobsite training of Owner
  - 4. personnel.
- B. Training of Owner's personnel shall be at such times and at such locations as requested by the Owner.

### 3.06 SUPPLEMENTS

## A. Surge Control System Data Sheet.

Hydropneumatic Surge Tank:	Surge Tank #1: SPPS	Surge Tank #2: Naco PS
Location:	Schertz Parkway Pump Station	Naco Pump Station
Application	Finished Water	Finished Water
Tank configuration	Horizontal	Horizontal
Tank diameter	9'-0"	7'-0"
Tank length	29'-3"	21'-51/2"
Tank capacity:	Minimum 1700 cubic feet	Minimum 750 cubic feet
Air volume required	625 cubic feet	250 cubic feet
Connecting pipe diameter	24 inches	24 inches
Service:	Outdoors Environmental temperature range of 20°F to 140°F	Indoors Environmental temperature range of 20°F to 140°F
Elevation (finished grade):	708 feet above mean sea level	830 feet above mean sea level
Design pressure:	200 psig	200 psig
Static pressure	175 psig	115 psig (reverse flow)
Field static test pressure	266 psig	266 psig
Pressure rating of flanged outlets:	Class 150 per ANSI B16.5	Class 150 per ANSI B16.5
Drain outlet size:	2 inches	2 inches
Safety pressure- relief valve rating:	150 psi WOG	150 psi WOG
Safety relief valve pressure setting:	200 psig	200 psig
Air compressors	Two air compressors, 7.5 HP each,	One air compressor, 7.5 HP, 80
	120 gallon air receiver and discharge	gallon air receiver and discharge air
	air filters	filters

### C. Control Narrative

The following control narrative represents the initial suggested conditions for operating the surge control systems for illustration purposes. The manufacturer representative shall coordinate with OWNER the final control strategy and setup values that satisfy the actual field conditions.

### General Description:

1. The current water level and air pressure inside the surge tank should be read every **five seconds** and shown on the main screen in the SCADA system.

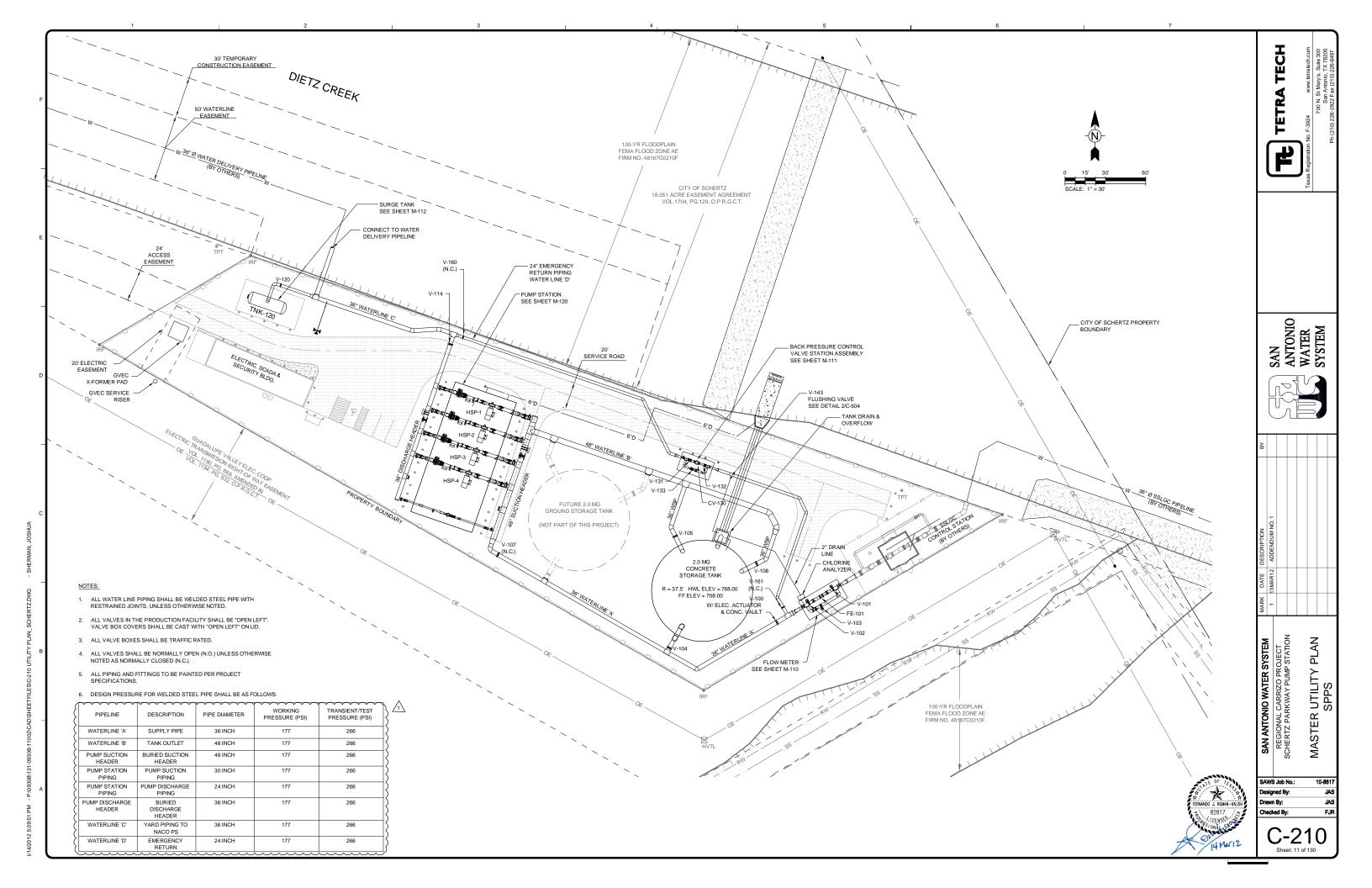
SAWS REGIONAL CARRIZO PROJECT SCHERTZ PARKWAY PUMP STATION ADDENDUM 2

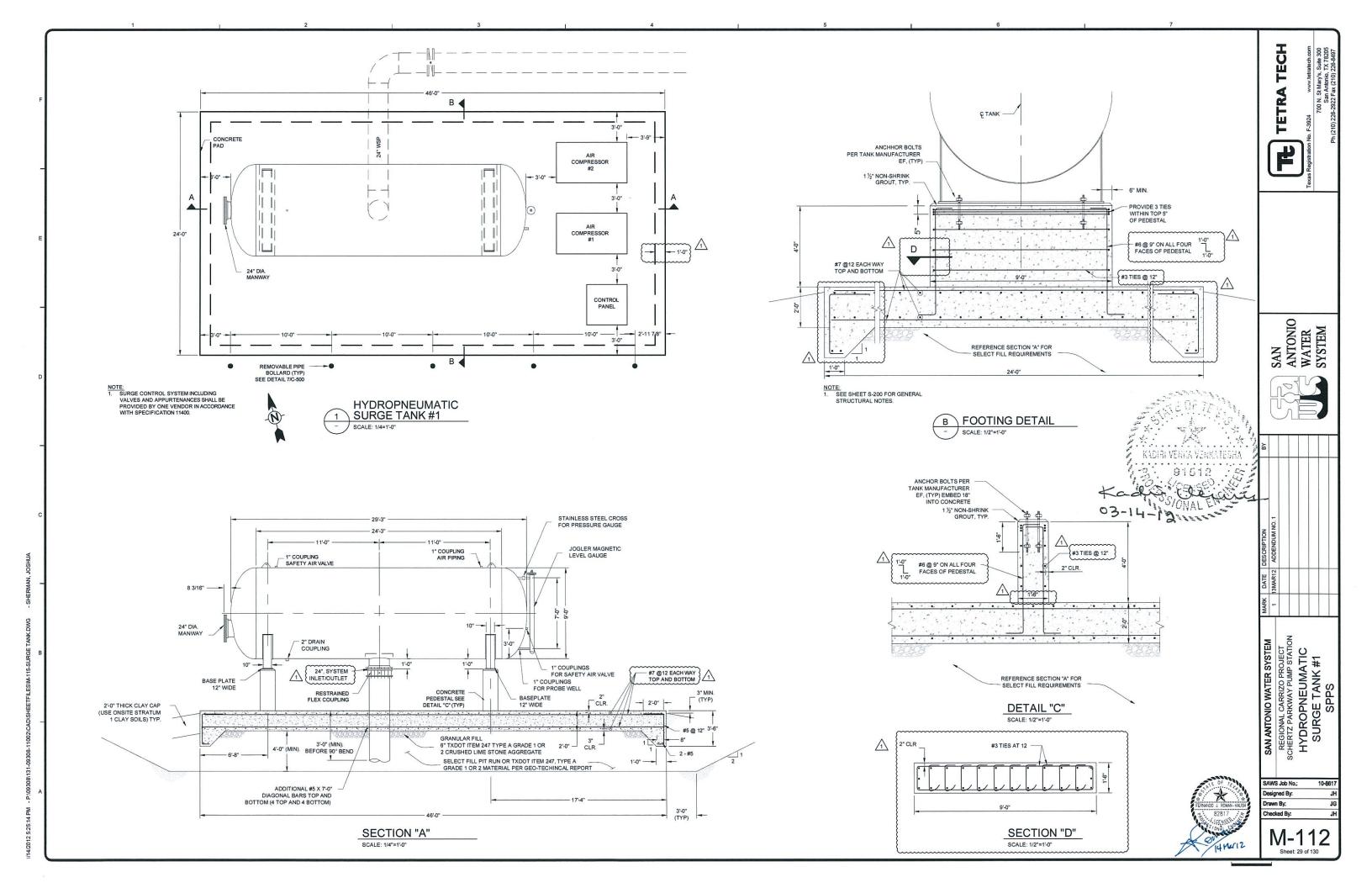
2. Under normal operation, the water inside the surge tank should be kept at approximately 2/3 full in volume. The associated water level reading (normal water level) will be determined by the actual tank installed and other field conditions. The water level is expected to be maintained with ±5% with a lag time of **five seconds** by adding or releasing air. Based on the current plans and specifications, the normal, low and high water levels for each tank should be:

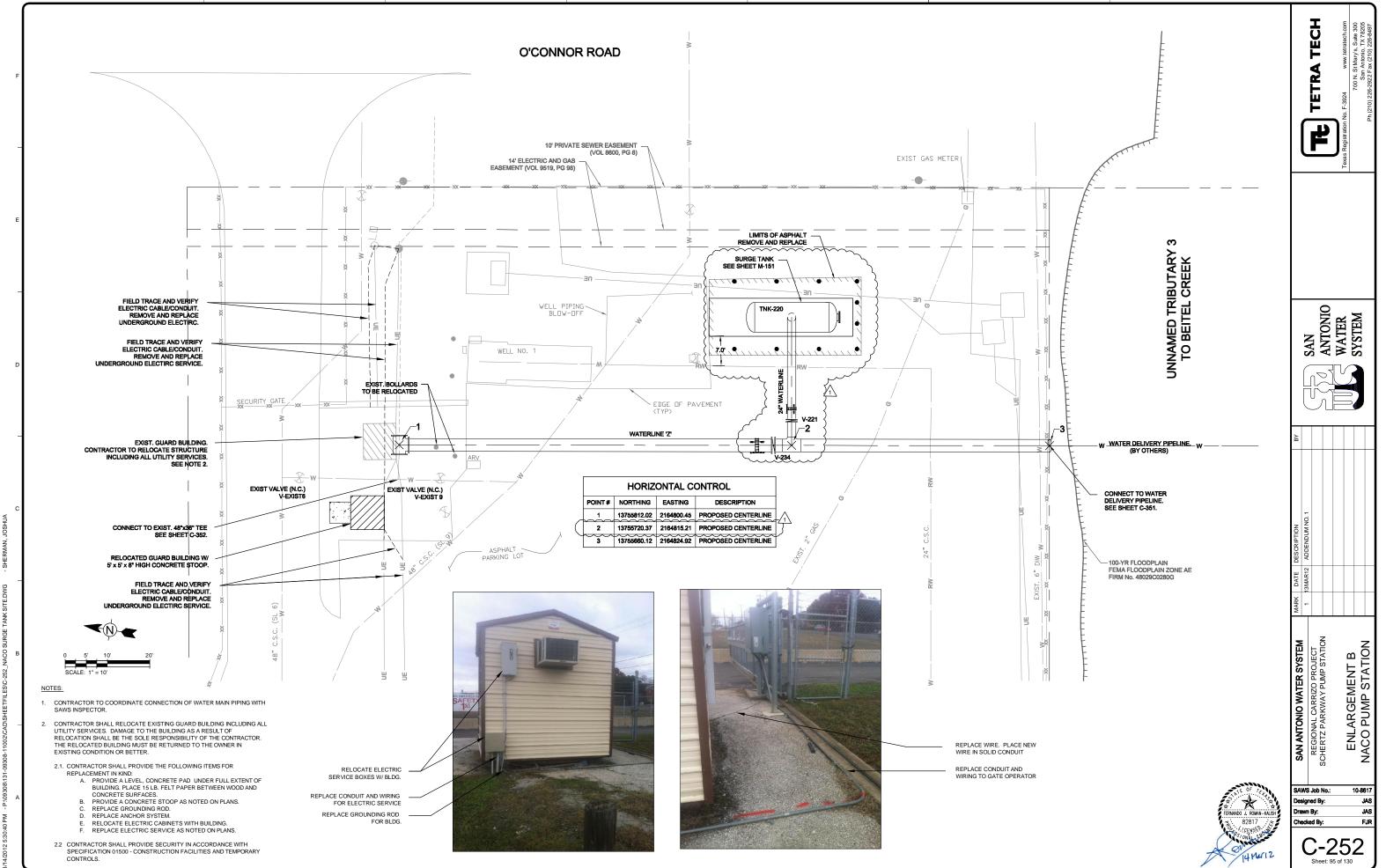
Level Condition	Level Setting, inches		
	SPPS	Naco PS	
Normal	61.8	49.0	
High	64.9	51.5	
Low	58.7	46.5	

3. Under emergency operation (for example, power outage), the water inside the surge tank will vary based on the actual water pressure in the connecting pipe to mitigate serious surge pressures in the system until the whole system reaches equilibrium or comes back to the normal operation.

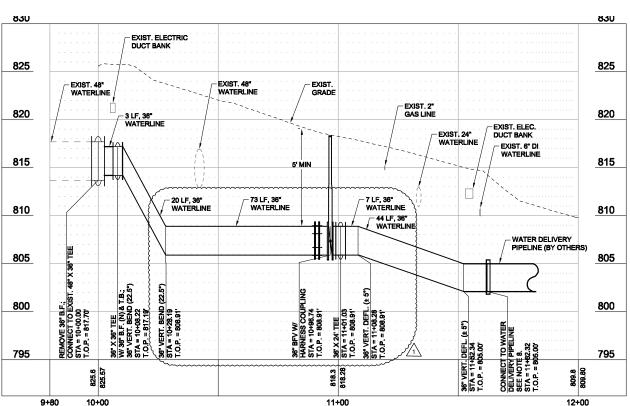
**END OF SECTION** 



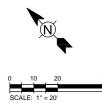




Bar Measures 1



WATERLINE 'Z' PROFILE VERT SCALE 1" = 5' HORIZ SCALE 1" = 20'



#### NOTES:

- CONTRACTOR TO VERIFY HORIZ. AND VERT. LOCATION OF EXISTING WATERLINE CONNECTION PRIOR TO START OF CONSTRUCTION.
- 2. CONTRACTOR TO COORDINATE W/ SAWS INSPECTOR FOR SHUTDOWN OF NACO YARD PIPING TO FACILITATE CONNECTION TO EXISTING TEE.
- 3. ALL WATERLINE SHALL HAVE A MINIMUM COVER OF 5 FT.
- NOT USED.
- 5. ALL VALVES & FITTINGS SHALL BE FULLY RESTRAINED.
- HORIZ. & VERT. LOCATION OF EXISTING UTILITIES ARE APPROXIMATE ONLY. CONTRACTOR TO VERIFY LOCATION OF PIPE CROSSINGS PRIOR TO START OF CONSTRUCTION.
- 7. EXISTING GUARD BUILDING AND ALL ASSOCIATED APPURTENANCES, INCLUDING BUT NOT LIMITED TO: FOUNDATION, ELECTRIC AND TELEPHONE SERVICE, ETC. SHALL BE RELOCATED. SEE SHEET C-252 FOR MORE DETAIL
- 8. CONTRACTOR TO COORDINATE WITH WATER DELIVERY PIPELINE CONTRACTOR FOR CONNECTION TO WATER DELIVERY DELIVERY PIPELINE. NO SEPARATE PAY ITEM.
- AT NO TIME SHALL THE PROJECT SITE BE LEFT UNATTENDED BY THE CONTRACTOR WITHOUT EXISTING, TEMPORARY, OR PERMANENT FENCING, GATES AND LOCKS IN PLACE. ALL TEMPORARY AND PERMANENT FENCING SHALL BE PER T.C.E.Q. REGULATIONS.
- 10. CONTRACTOR SHALL BE RESPONSIBLE FOR ANY DAMAGE TO THE EXISTING PARKING LOT AND SHALL REPAIR
  PAVEMENT TO EXISTING CONDITION OR BETTER. THIS
  WORK SHALL BE CONSIDERED INCIDENTAL TO THE PIPE LINE INSTALLATION; NO SEPARATE PAY ITEM.





TECH



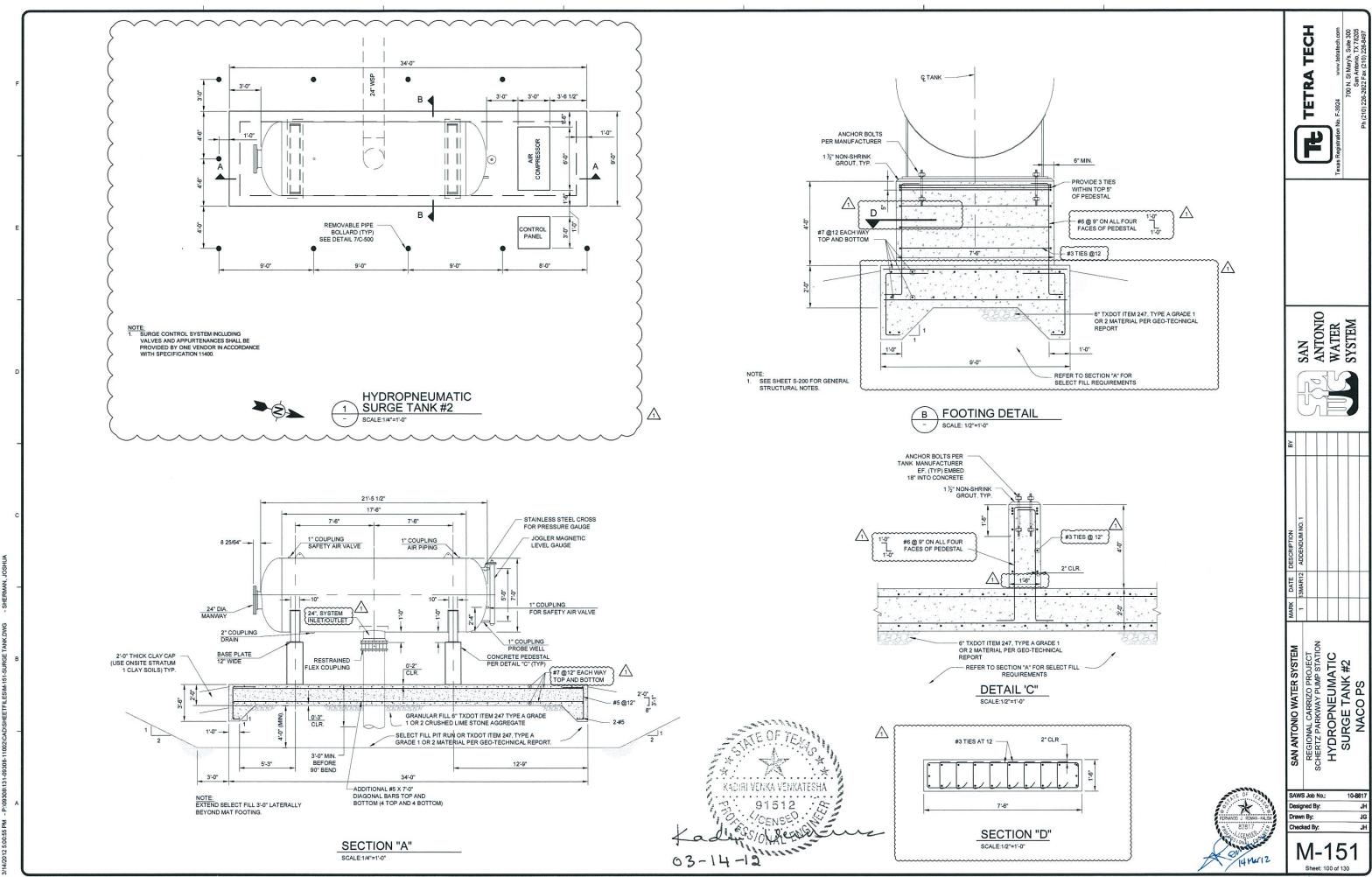


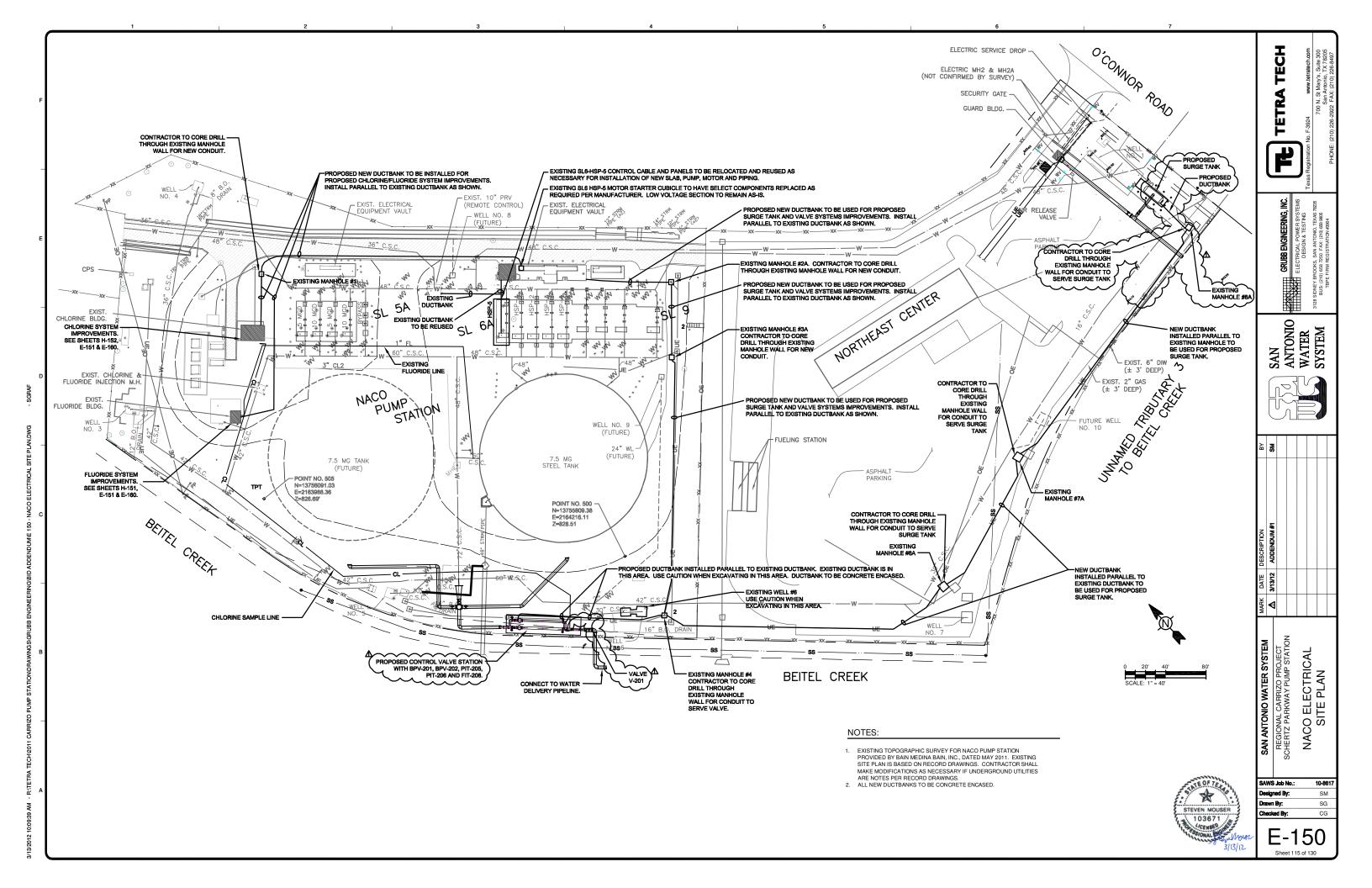


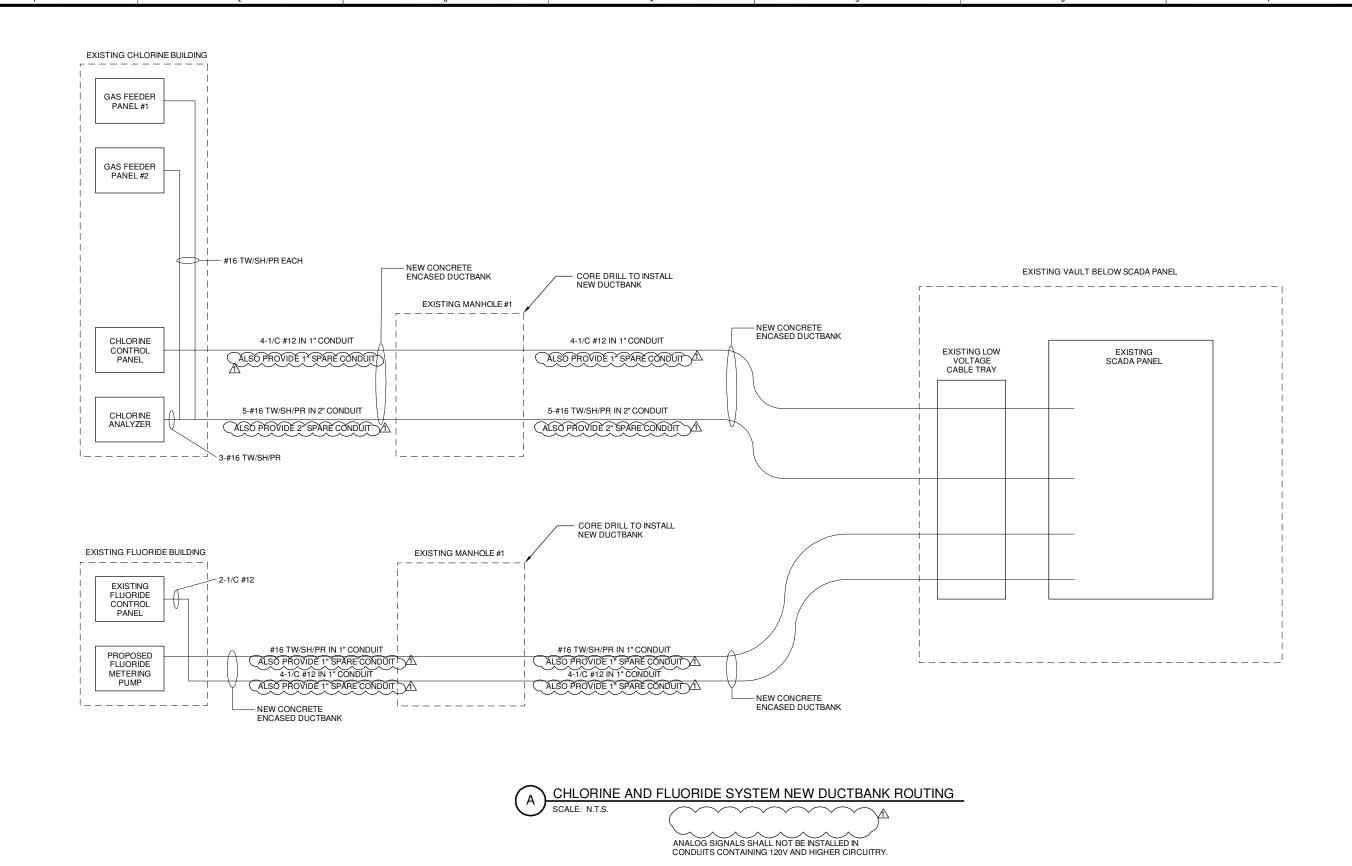
SAN ANTONIO WATER SYSTEM
REGIONAL CARRIZO PROJECT
SCHERTZ PARKWAY PUMP STATION WATERLINE 'Z' PLAN & PROFILE

10-8617 SAWS Job No.: FJR

C-352 Sheet: 98 of 130









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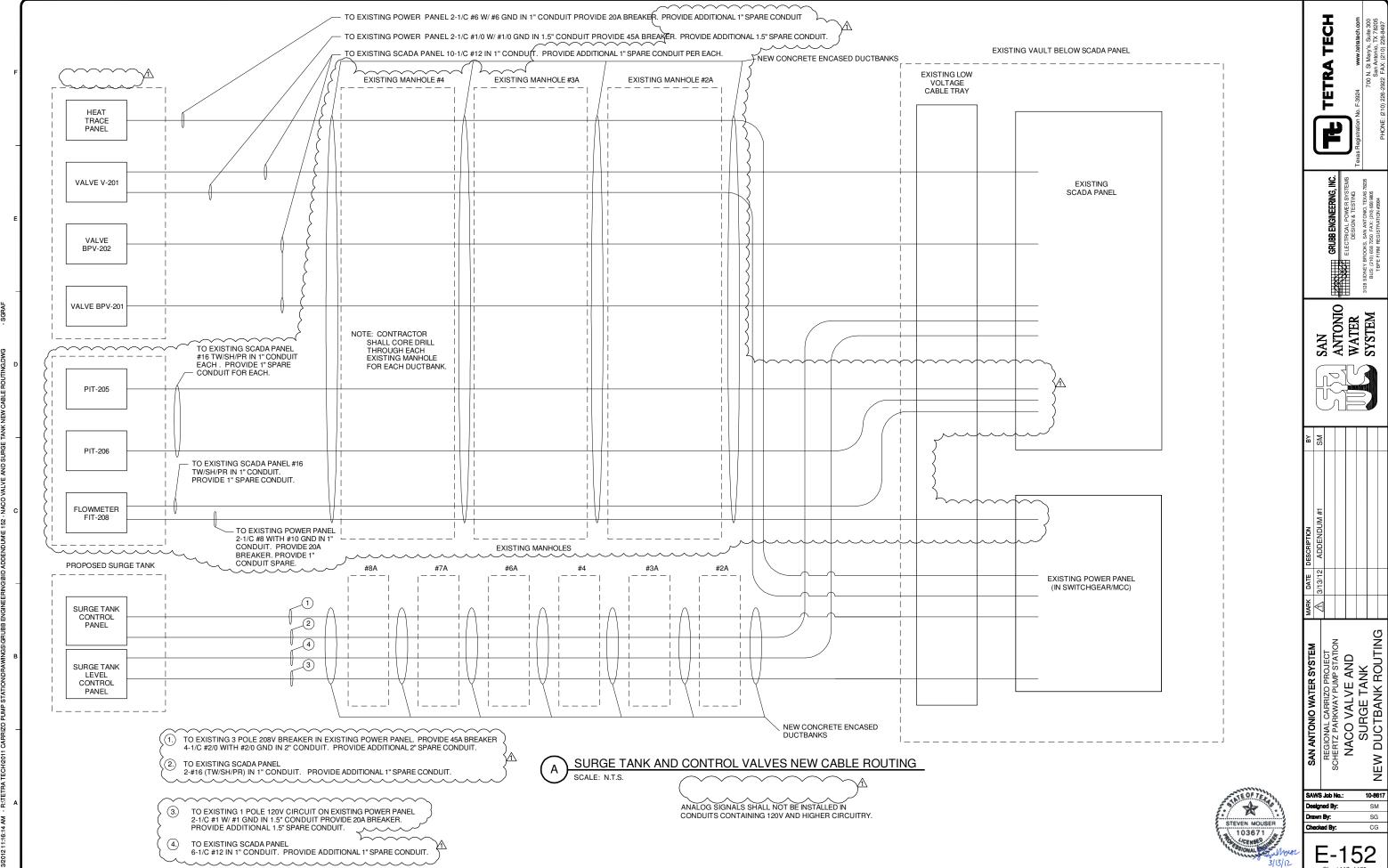
NACO CHEMICAL SYSTEM NEW DUCTBANK ROUTING

ANTONIO WATER SYSTEM

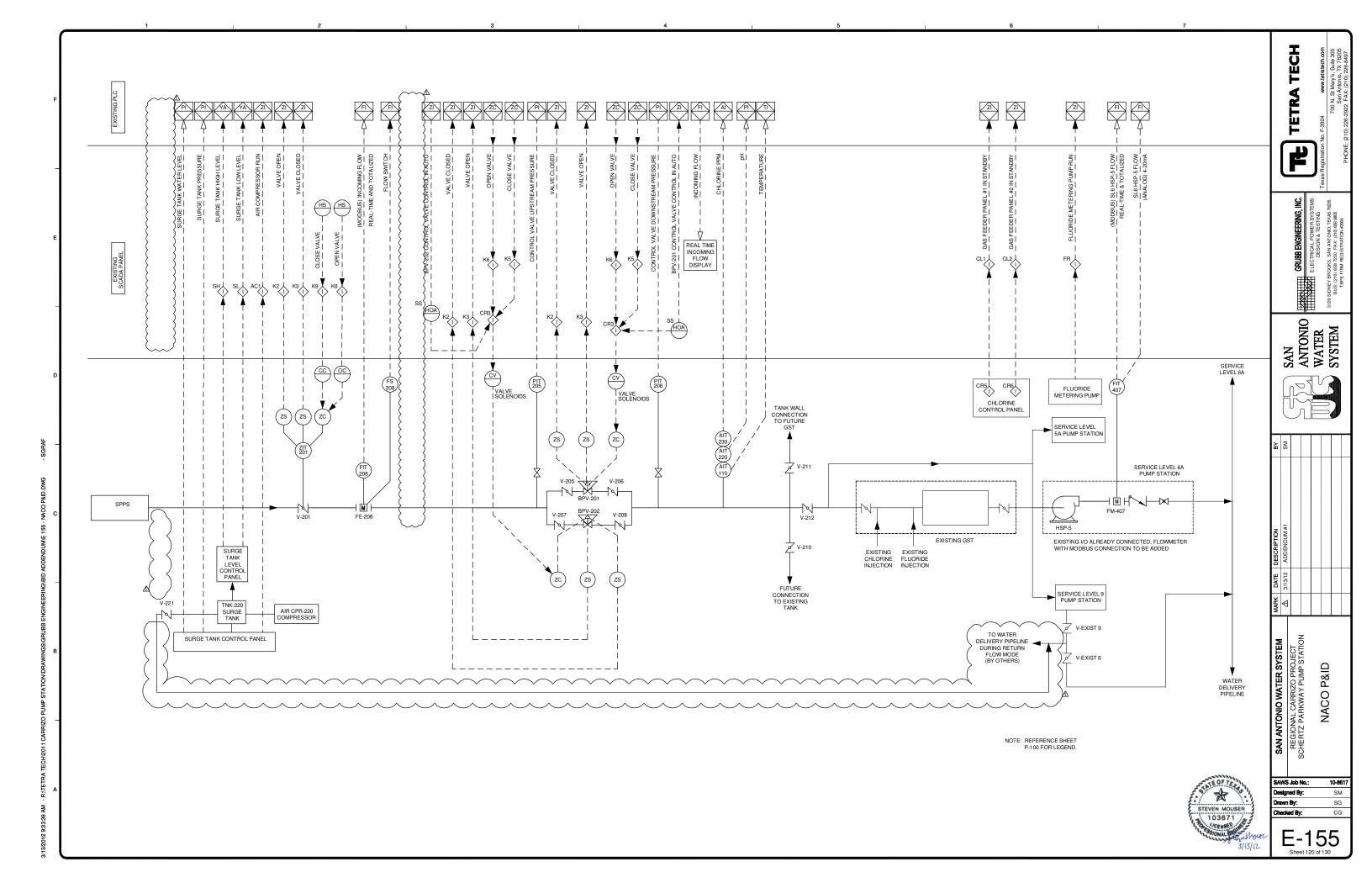
**TETRA TECH** 

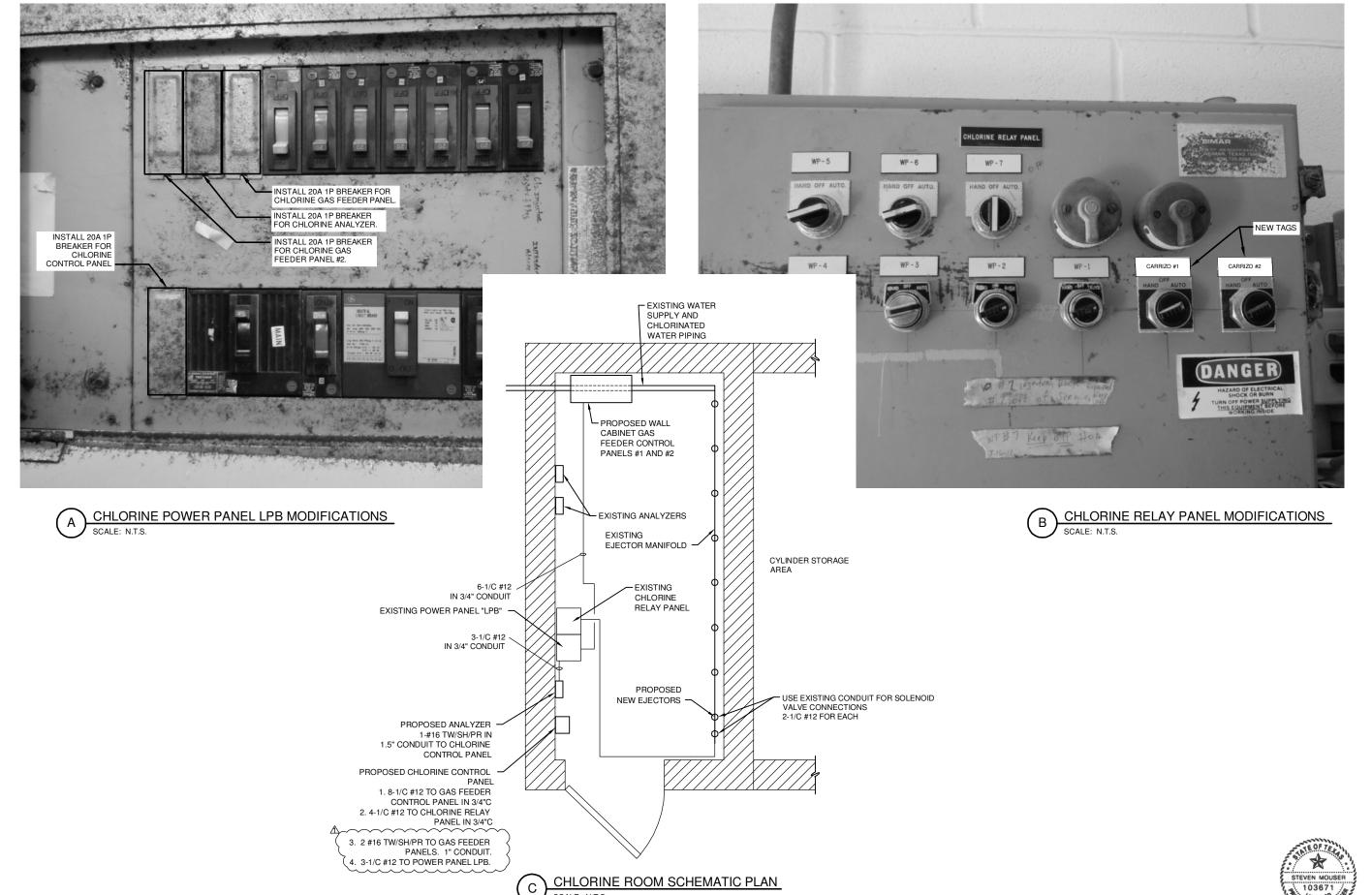
SAN ANTONIO WATER SYSTEM

E-151



10-8617 CG





REFER TO SHEET E-151 FOR CONDUIT WIRING THAT LEAVES THE BUILDING.

**TETRA TECH** 



ANTONIO WATER SYSTEM

MODIFICATIONS TO NACO CHLORINE PANELS

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E-163